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# IMPROVING ENGINEERING SYSTEM DESIGN BY FORMAL DECOMPOSITION, SENSITIVITY ANALYSIS, AND OPTIMIZATION

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#### SUMMARY

A method for use in the design of a complex engineering system by decomposing the problem into a set of smaller subproblems is presented. Coupling of the subproblems is preserved by means of the sensitivity derivatives of the subproblem solution to the inputs received from the system. The method allows to divide work among many people and computers.

#### INHALTSANGABE

Es wird vorgestellt, ein komplettes Engineering System zu entwickeln, das man in kleinere Untersysteme zerlegen kann. Das Zusammenlegen von Unterproblemen kann erreicht werden mittels der Verfeinerungen der Ableitungen von Unterproblemen, zu loesen empfangen durch Eingaben welche vom System werden. Die Methode teilt die Arbeit unter vielen Leuten und unter vielen Rechnern auf.

#### INTRODUCTION

Engineering systems are frequently composed of subsystems which are mutually coupled so that a modification in one affects the others and ultimately influences the performance of the whole. Designers of such systems are confronted with a closed loop situation whereby the decision making at the system level requires information about the subsystems that have not yet been designed and vice versa. The iterative approach commonly used to break the deadlock relies on past experience, judgment, and intuition as substitutes for the unavailable information and becomes increasingly inadequate as the systems grow in complexity and advance far away from the experience base.

The paper outlines a method for improving the iterative design of complex systems by making it more systematic and based on a set of coherent mathematical concepts. While rooted in mathematics, the approach deliberately avoids handing over the entire design process to the computer. On the contrary, the emphasis is on a broad work front of people and computers to combine the computer efficiency with the human intelligence indispensable in design.

#### DECOMPOSITION

The key to the proposed approach is a formalized decomposition of the large design problem into a set of smaller manageable subproblems coupled by means of the sensitivity data that measure the change of the subsystem design due to a change in the system design. Let ES be an engineering system composed of the subsystems  $SS_1$ ,  $SS_2$ ,... $SS_i$ ... $SS_n$  as shown in Fig.1 (the abbreviations are defined in Table 1, and Table 2 gives examples for the generic quantities in the context of aircraft design). The design variables are grouped in a vector SV for ES and the vectors DV, for SS,. The ES has a performance index PS that should be maximized within the system constraints collected in a vector GS. The ES imposes demands on each SS;. These demands are quantified by entries of a vector DS, which depends on SV through analysis of ES. Suppose that each SS, is designed by manipulating DV, so that it meets its DS,, regarded as constants, while maximizing its safety margin SM, representing a set of subsystem constraints  ${\sf GSS}_i$ . These tasks separate for each SS, can be carried out concurrently by whatever means the SS, designers choose, including the appropriate analysis, optimization, and, also, judgment and experimentation.

A new element required under the proposed approach is evaluation of the sensitivity of the maximum (optimum)  $SM_i$  to changes in  $DS_i$  in form of the optimum sensitivity derivatives  $\partial SM_i/\partial DS_i$ . At the ES level, these derivatives combined with the derivatives  $\partial DS_i/\partial SV$  in chain differentiation yield the sensitivity of  $SM_i$  to changes in SV in form of derivatives  $\partial SM_i/\partial SV$ . The maximum  $SM_i$  and its derivatives show the ES

designer, with a linear extrapolation accuracy, how the change of SV that he controls will affect the  $\mathrm{SM}_i$  for each  $\mathrm{SS}_i$ . Guided by this information and by the ES analysis, the ES designer can decide which variables in SV to change and by how much in order to move toward the goal of making all the constraints GS and  $\mathrm{GS}_i$  satisfied while maximizing the PS. The SV change will alter the  $\mathrm{DS}_i$ . Responding to that, the  $\mathrm{SS}_i$  designers modify their designs and pass updated information to the ES designer who, then, changes the SV again, and so on. In this manner the ES and the  $\mathrm{SS}_i$  designers carry on a systematic iteration toward the improved system design, trading the data precisely defined in form of the  $\mathrm{DS}_i$ ,  $\mathrm{SM}_i$ , and their derivatives. Each designer works on a separate assignment with the control of PS vested in the ES designer while the  $\mathrm{SS}_i$  designers focus on their  $\mathrm{SS}_i$  feasibility. The whole problem is decomposed yet remains coupled by the ES-SS, data exchange shown in Fig.1.

#### OVERALL PROCEDURE

Based on the above qualitative description, one may now formulate a step-by-step procedure to implement the decomposition approach.

STEP 1. Initialize the system.

STEP 2. Analyze the system. Calculate PS, GS, DS,, and aDS,/aSV.

STEP 3. Design subsystems  $SS_i$ . The  $DV_i$  are manipulated within the upper and lower bounds,  $L_i$  and  $U_i$ , so as to find maximum  $SM_i$  for given  $DS_i$ . The latter requires vector of equality constraints  $GE_i$  for those  $DS_i$  that are also functions of  $DV_i$ . These constraints enforce equality of the  $DS_i$  values prescribed at the system level and computed as a function of  $DV_i$  so that  $GE_i = DS_i(SV) - DS_i(DV_i) = 0$ . Formally, the task may be formulated as an optimization

$$\max_{i} SM_{i}(DV_{i},DS_{i}) \quad \text{subject to constraints} \tag{1}$$
 
$$GE_{i}(DV_{i},DS_{i}) = 0. \ L_{i} \leq DV_{i} \leq U_{i}$$

The output of the operation is:  $\overline{\text{SM}}_{i} = (\text{SM}_{i})_{\text{max}}$ , and the optimal subsystem

design variables,  $\overline{DV}_i$ 

STEP 4. Analyze each SS design for sensitivity to the inputs received from the system to obtain the  $\partial SM_i/\partial DS_i$ .

STEP 5. Modify the SV to improve the system design. In this operation, one uses the  $\partial DS_i/\partial SV$ ,  $SM_i$ , and  $\partial SM_i/\partial DS_i$  obtained in STEP 2, 3, and 4, to extrapolate each  $SM_i$  as a function of the increment  $\Delta V$ 

$$SM_{i}(\Delta SV) = SM_{i} + \frac{\partial SM_{i}}{\partial DS_{i}} \frac{\partial DS_{i}}{\partial SV} \Delta SV$$
 (2)

Improvement of the system design may be formalized as an optimization:

b) 
$$GS(SV) \le 0$$
, e)  $SM_{i}(SV) \le 0$  (for all i)

in which the system level analysis provides the PS and GS, and the  $\rm SM_i$  in eq.3c is approximated by eq.2. The bounds in eq.3d include "move limits" protecting the accuracy of the extrapolation in eq.3c. The above optimization problem may have no feasible solution within the move limits in eq.3d, if it begins with significant constraint violations in eq.3b and c. If a feasible solution can not be found, an acceptable outcome of eq.3 is a new design point moved as close to the constraint boundary as possible. The result of this step is a new SV defining a modified design of the system.

STEP 6. Repeat from STEP 2 until all the constraints GS are satisfied, all safety margins SM are non-negative, and the performance index PS has converged.

In the above procedure, also shown in Fig.2, the analyses in STEP 1 and 2 are problem-dependent. The behavior sensitivity analysis required to obtain the  $\partial DS_i/\partial SV$  can be obtained by either a finite difference technique or, preferably, by a quasi-analytical method, e.g.,[1]. The optimizations defined by eq.1 and 3 can be carried out by any suitable algorithm capable to search an n-dimensional constrained design space,

e.g.,[2], although the use of a formal optimization method is a recommendation rather than a requirement. The optimum sensitivity derivatives in STEP 4 can be calculated by means of the algorithms described in [3],[4],[5],[6]. Extension of the above two-level algorithm to multilevel systems is given in [7], and its application to aerospace systems is discussed in [8].

Initial tests including two-level [9] and three-level [10] structural optimizations showed satisfactory comparisons with the results obtained without decomposition. A status report on a multidisciplinary test case is documented in [11]. It involves redesign of a wide-body transport aircraft wing for improved fuel consumption for a prescribed mission under constraints imposed by strength, aerodynamics, and aircraft performance requirements. Fig.3 shows the aircraft and a three-level decomposition scheme devised for the problem. Research and development continue to learn more about the algorithm's convergence properties, sensitivity to the extrapolation errors and lack of synchronization among the subtasks, ability to handle direct couplings among the SS<sub>i</sub>'s, ability to adjust to discrete or judgmenta; decisions, and computer hardware dependence.

## SUMMARY AND CONCLUDING REMARKS

The paper has presented a method for decomposing a large engineering design problem into a set of smaller subproblems. Each subproblem is self-contained so that all the subproblems can be worked on concurrently and a broad work front of people and computers can be developed. The method's testing to date has been satisfactory according to the references cited. Further development of the method is focused on the algorithmic details and continuing test applications in aerospace design. The development entails also the issues of the data management and utilization of parallel computation capabilit as being offered by modern computer technology.

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## Table 1 Summary of Generic Terms.

```
- vector of demand quantities imposed by the system on
DS,
            subsystem i.
         - vector of design variables for subsystem i.
DV,
         - (engineering) system.
ES
         - vector of equality constraints for subsystem i.
GE,
          - vector of system inequality constraints; an inequality
GS
            constraint is defined as g=(DEMAND/CAPACITY)-1, satisfied
            when g \leq 0.
          - vector of inequality constraints for subsystem i.
GSS.
         - vector of lower limits on SV, and DV, respectively (move
L, L
            limits included).
          - performance index for ES (a scalar).
PS
          - safety margin for SS_{i} (a scalar), defined as
SM;
            SM, =max(CAPACITY/DEMAND)-1, or in terms of a set of g's
            (see GS): SM_{,=}max(-g/(g+1)).
ss_i
          - subsystem i.
          - vector of system design variables.
SV
          - vector of upper limits on SV, and DV , respectively (move
U, U
            limits included)
```

Table 2 Examples of the Equivalents of the Generic Terms Typical for an Aircraft Application.

DS <sub>i</sub>	- at the middle level: lift required of the wing; at the
	bottom level: edge loads $N_x$ , $N_y$ , $N_{xy}$ on a wing cover panel.
DV <sub>i</sub>	- at the middle level: wing bending stiffness distribution; at
ES GE	the bottom level: detailed wing panel dimensions aircraft, top (system) level; - at the middle level: wing structure weight prescribed at the
GS GSS,	<pre>top level; at the bottom level: panel spanwise membrane stiffness prescribed at the middle level runway length at the middle level: wing tip deflection;</pre>
PS SS <sub>i</sub>	<pre>at the bottom level: panel local buckling fuel economy for a given mission the wing box, middle level; the wing cover stiffened panels,</pre>
sv ads,/asv	third (bottom) level wing structural weight and airfoil thickness to chord ratio derivative of wing lift with respect to structural weight.
asm <sub>i</sub> /ads <sub>i</sub>	- derivative of wing panel safety margin with respect to edge loads.

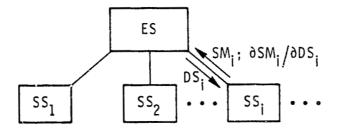


Figure 1 Typical two-level system.

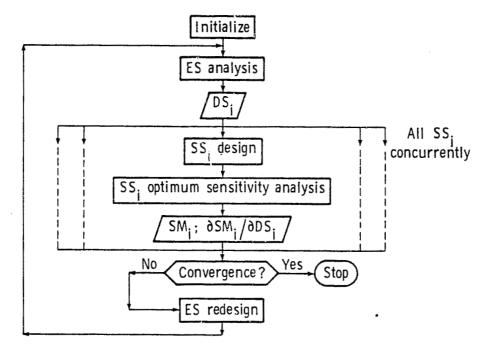


Figure 2 Two-level system optimization procedure.

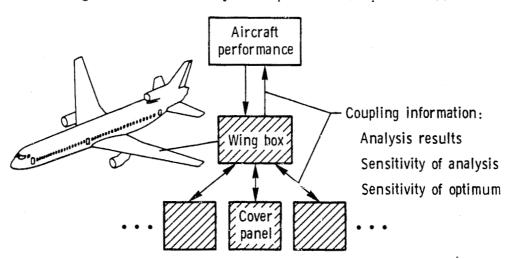


Figure 3 Decomposition for wing optimization.